



# DC FAN LIFE EXPERIMENT REPORT

Available for these models with lower speed and same physical structure. All model may be followed by Rxx or Fxx series suffixes. This test report applies to <b>GFM 40x40x56.0 mm</b> series as the right table	GFM0412SS-DE1PB7Q				
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<b>Representative Test P/N :GFM0412SS-CA01</b>	
<b>Equipment: 1.Oven: E24-T0174</b>	On/Off Cycles: Every 500 hours

◎ **L<sub>10</sub> Expectancy:** **30,000** hours minimum @ fan rated voltage and the temperature of 55°C  
 According to the equation for **Weibull distribution**, **MTTF ≅ 7×L10 =** **210,000** hours

And we rely on a zero failure Weibull test strategy and accelerated testing technique, to determine the total test time (t) for verifying the above life estimation by the equations,

$$t = 1.036 \times \text{MTTF} \times [(B_{r,c}) \div n]^{0.91 \div A_F}, \text{ and } A_F = 2^{(T_s - T_u) / 10}$$

where, (B<sub>r,c</sub>) is Poisson distribution factor with the failure number of r equal to 0 and the decimal confidence level of c equal to 0.90(90%).

Stress/Elevated Temperature T <sub>s</sub> (°C) (Actual Test Temperature)	Unstress Temperature T <sub>u</sub> (°C)	Acceleration Factor A <sub>F</sub>	Quantity of Test Devices n (pcs)	Poisson Distribution Factor B <sub>r,c</sub>	Required test time with zero failure t (hours)	Actual test time with zero failure t (hours)	Verified MTTF 55 °C (hours)	Verified L <sub>10</sub> 55 °C (hours)
<b>70</b>	<b>55</b>	<b>2.83</b>	<b>56</b>	<b>2.303</b>	<b>4,216</b>	<b>6,360.0</b>	<b>316,815</b>	<b>45,259</b>

**Test Progress:**

Date for Test Beginning	Date for Test Termination (at least)	Current Test Status			Current Total Test Time (hours)
2015/2/2 3:30 PM	2015/12/19 10:42 AM	<input type="checkbox"/> In process	<input checked="" type="checkbox"/> In process (exceed requested)	<input type="checkbox"/> Termination	<b>6360.0</b>

Herewith, we could assume as right on the basis of above test result. Besides, if the actual test time exceed the required, it comes out that those fans' L<sub>10</sub> expectancy and MTTF are greater than the warrant. (MTTF: means Mean Time To Failures, it should be used in a non-repairable system setting. Now we show the MTTF in our life report, that's because we will not repair the failed fans during life experiment. MTBF: means Mean Time Between failures, it should be used in a repairable system setting.

Temperature for MTTF Estimation (°C)	Acceleration Factor A <sub>F</sub>	Estimated MTTF (hours)	Estimated L <sub>10</sub> (hours)
25	22.63	2,534,521	362,074
30	16.00	1,792,177	256,025
40	8.00	896,089	128,013
50	4.00	448,044	64,006
60	2.00	224,022	32,003
70	1.00	112,011	16,002

Fan permission criteria for the measurement after test :

1. Speed can not drop of ≥ 15% below the original measured rpm.
2. Current cannot increase > 15% of original measure current.
3. Noise cannot >3dB over the original measure noise.

<b>Test Result</b>	<input checked="" type="checkbox"/> <b>Accept</b>
	<input type="checkbox"/> <b>Reject</b>

QE File No.	Time-out for function test or others (hours)	Issued Date	Reported By	Approved By
DG15FNL012	3459.50	2016/4/16	NaNa.Wang	Tim Yi

BGN (dBA) :16.0

Temp (°C) : 23.9



## DC FAN FUNCTION TEST RECORD FOR LIFE EXPERIMENT

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<b>Required Test Time (hrs)</b>	<b>Date for Test Beginning</b>	<b>Date for Test Termination</b>	<b>Sample Size (pcs):</b>	<b>Failure (pcs):</b>	<b>Current Total Test Time (hrs)</b>					
4,216	2015/2/2 3:30 PM	2015/12/19 10:42 AM	56	0	<b>6360.0</b>					
Representative Test P/N :GFM0412SS-CA01			<b>Current Test Status</b>		<input type="checkbox"/> In process		<input checked="" type="checkbox"/> In process (exceed requested)		<input type="checkbox"/> Termination	
Equipment: 1.Oven: E24-T0174				On/Off Cycles: Every 500 hours						
<b>Test Data Between Initial Test and Final Test</b>										
Sample No.	Initial Test Current Spec. (A)	Final Test Current Spec. (A)	Deviation (%)	Initial Test Speed Spec. (RPM)	Final Test Speed Spec. (RPM)	Deviation (%)	Initial Test Noise Spec. (dB A)	Final Test Noise Spec. (dB A)	Deviation	
	<b>1.40Max.</b>	<b>1.40Max.</b>		<b>18288-20213</b>	<b>18288-20213</b>		<b>72.5 Max</b>	<b>72.5 Max</b>		<b>3 dBMax.</b>
				<b>18050-19950</b>	<b>18050-19950</b>					
1	1.21	1.05	-13.5	19137 18996	18854 18702	-1.5 -1.5	63.8	66.1	2.3	
2	1.22	1.21	-0.7	19188 18884	18690 18644	-2.6 -1.3	64.2	66.1	1.9	
3	1.20	1.03	-14.1	19192 19088	18894 18678	-1.6 -2.1	64.1	66.3	2.2	
4	1.13	1.06	-5.9	19363 18989	19069 18603	-1.5 -2.0	64.0	66.5	2.5	
5	1.21	1.23	1.2	19178 18828	18782 18864	-2.1 0.2	64.2	66.1	1.9	
6	1.28	1.29	1.0	19105 18807	19051 18780	-0.3 -0.1	65.8	67.5	1.7	
7	1.19	1.05	-12.0	19115 19106	19004 18726	-0.6 -2.0	64.5	67.3	2.8	
8	1.20	1.06	-11.6	19138 19305	18995 18723	-0.7 -3.0	65.2	67.1	1.9	
9	1.22	1.05	-13.7	19009 18781	18837 18747	-0.9 -0.2	64.7	66.5	1.8	
10	1.20	1.04	-13.7	19238 19102	18683 18727	-2.9 -2.0	64.9	66.5	1.6	
11	1.17	1.05	-9.5	19157 19061	18849 18502	-1.6 -2.9	65.5	66.0	0.5	
12	1.21	1.06	-12.8	18918 18806	18928 18563	0.1 -1.3	65.7	66.1	0.4	
13	1.19	1.04	-12.7	19131 18890	18842 18592	-1.5 -1.6	64.1	66.1	2.0	
14	1.13	1.01	-10.5	19031 18979	18890 18658	-0.7 -1.7	63.9	66.6	2.7	
15	1.15	1.07	-6.9	19057 18924	18874 18835	-1.0 -0.5	64.2	66.9	2.7	
16	1.19	1.06	-10.9	18975 19127	18972 18802	0.0 -1.7	65.0	67.0	2.0	
17	1.25	1.23	-1.4	19007 18893	18837 18674	-0.9 -1.2	65.2	66.9	1.7	
18	1.21	1.06	-12.2	19150 19085	18855 18592	-1.5 -2.6	64.5	65.5	1.0	
<b>QE File No.</b>	<b>Time-out for function test or others (hours)</b>		<b>Issued Date</b>		<b>Reported By</b>		<b>Approved By</b>			
DG15FNL012	3459.50		2016/4/16		NaNa.Wang		Tim Yi			



## DC FAN FUNCTION TEST RECORD FOR LIFE EXPERIMENT

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GFM0412SS-DE1PB7Q

<b>Required Test Time (hrs)</b>	<b>Date for Test Beginning</b>	<b>Date for Test Termination</b>	<b>Sample Size (pcs):</b>	<b>Failure (pcs):</b>	<b>Current Total Test Time (hrs)</b>
4,216	2015/2/2 3:30 PM	2015/12/19 10:42 AM	56	0	<b>6360.0</b>
Representative Test P/N :GFM0412SS-CA01			<b>Current Test Status</b>	<input type="checkbox"/> In process	<input checked="" type="checkbox"/> In process (exceed requested) <input type="checkbox"/> Termination

Equipment: 1.Oven: E24-T0174 On/Off Cycles: Every 500 hours

### Test Data Between Initial Test and Final Test

Sample No.	Initial Test Current Spec. ( A )	Final Test Current Spec. ( A )	Deviation (%)	Initial Test Speed Spec. ( RPM )	Final Test Speed Spec. ( RPM )	Deviation (%)	Initial Test Noise Spec. ( dB A )	Final Test Noise Spec. ( dB A )	Deviation
	<b>1.40Max.</b>	<b>1.40Max.</b>		18288-20213 18050-19950	18288-20213 18050-19950		<b>72.5 Max</b>	<b>72.5 Max</b>	
19	1.17	1.03	-11.8	19257	18773	-2.5	64.7	66.2	1.5
				18881	18821	-0.3			
20	1.20	1.07	-11.2	18934	19048	0.6	65.4	66.8	1.4
				19089	18945	-0.8			
21	1.13	1.01	-10.4	18974	18754	-1.2	65.6	66.3	0.7
				18954	18508	-2.4			
22	1.25	1.26	1.0	19036	19005	-0.2	64.9	66.7	1.8
				18998	18560	-2.3			
23	1.24	1.25	0.8	19218	19060	-0.8	65.8	66.5	0.7
				18988	18708	-1.5			
24	1.18	1.05	-10.9	19085	18965	-0.6	64.1	65.8	1.7
				18899	18541	-1.9			
25	1.15	1.01	-12.2	19074	18871	-1.1	64.3	67.2	2.9
				18854	18689	-0.9			
26	1.18	1.06	-10.1	18994	18709	-1.5	65.2	65.9	0.7
				19068	18676	-2.1			
27	1.24	1.09	-12.1	19221	19044	-0.9	65.4	66.3	0.9
				18951	18640	-1.6			
28	1.18	1.06	-9.6	19204	19034	-0.9	64.6	66.8	2.2
				18903	18539	-1.9			
29	1.24	1.25	0.6	19084	18746	-1.8	64.3	66.1	1.8
				19097	18693	-2.1			
30	1.24	1.25	0.6	19199	18954	-1.3	64.5	66.0	1.5
				18964	18757	-1.1			
31	1.19	1.10	-7.7	19364	18942	-2.2	65.0	65.7	0.7
				19152	18938	-1.1			
32	1.18	1.05	-11.1	19345	18911	-2.2	65.2	66.7	1.5
				19012	18762	-1.3			
33	1.15	1.09	-5.7	19054	19020	-0.2	64.4	66.8	2.4
				18929	18630	-1.6			
34	1.20	1.08	-10.1	19052	19123	0.4	65.1	66.5	1.4
				19047	18589	-2.4			
35	1.17	1.07	-8.3	19219	18888	-1.7	64.6	66.4	1.8
				19078	18811	-1.4			
36	1.10	1.05	-4.6	19080	18967	-0.6	65.3	66.8	1.5
				19118	18609	-2.7			
37	1.15	1.04	-10.1	19096	18885	-1.1	64.8	65.2	0.4
				18897	18471	-2.3			

<b>QE File No.</b>	<b>Time-out for function test or others (hours)</b>	<b>Issued Date</b>	<b>Reported By</b>	<b>Approved By</b>
DG15FNL012	3459.50	2016/4/16	NaNa.Wang	Tim Yi



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Representative Test P/N :GFM0412SS-CA01			<b>Current Test Status</b>		<input type="checkbox"/> In process <input checked="" type="checkbox"/> In process (exceed requested) <input type="checkbox"/> Termination

Equipment: 1.Oven: E24-T0174 On/Off Cycles: Every 500 hours

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	<b>1.40Max.</b>	<b>1.40Max.</b>		18288-20213 18050-19950	18288-20213 18050-19950		<b>72.5 Max</b>	<b>72.5 Max</b>	
38	1.12	1.05	-6.1	19050 18864	18832 18866	-1.1 0.0	65.4	66.0	0.6
39	1.21	1.05	-13.3	19187 18958	18832 18833	-1.9 -0.7	65.6	66.4	0.8
40	1.15	1.04	-9.3	19095 18967	18835 18743	-1.4 -1.2	64.0	66.7	2.7
41	1.19	1.04	-12.5	18970 18934	18861 18887	-0.6 -0.2	65.8	66.7	0.9
42	1.17	1.07	-8.8	19083 18770	18892 18877	-1.0 0.6	63.8	66.6	2.8
43	1.20	1.05	-12.4	18927 18780	19028 18870	0.5 0.5	64.3	66.9	2.6
44	1.15	1.03	-11.1	19269 19196	18868 18583	-2.1 -3.2	65.1	66.7	1.6
45	1.19	1.09	-7.8	18963 18991	18907 18749	-0.3 -1.3	64.4	66.7	2.3
46	1.25	1.26	0.3	19123 19121	18928 18704	-1.0 -2.2	64.6	64.6	0.0
47	1.15	1.03	-10.3	18978 18799	18721 18823	-1.4 0.1	65.3	64.6	-0.7
48	1.15	1.07	-7.7	19016 18744	19075 18789	0.3 0.2	65.5	66.5	1.0
49	1.15	1.08	-6.5	19150 18894	18952 18790	-1.0 -0.6	64.8	66.2	1.4
50	1.17	1.06	-9.0	19089 19064	18891 18660	-1.0 -2.1	65.7	67.3	1.6
51	1.11	1.04	-6.3	19031 18750	18907 18610	-0.7 -0.7	64.0	65.9	1.9
52	1.27	1.23	-3.1	19056 18933	18751 18858	-1.6 -0.4	64.2	66.0	1.8
53	1.16	1.06	-9.2	19089 18857	18861 18584	-1.2 -1.4	65.1	66.6	1.5
54	1.28	1.26	-1.9	19038 18831	19017 18831	-0.1 0.0	65.3	65.9	0.6
55	1.19	1.06	-10.9	19033 18972	18782 18745	-1.3 -1.2	64.5	66.2	1.7
56	1.15	1.07	-6.8	19004 18955	18867 18884	-0.7 -0.4	64.9	66.9	2.0
X-Bar	15.343	1.091	-	19032.5	18807.116	-	64.80	66.379	-
$\sigma$	18.276	0.080	-	134.444	146.432	-	0.587	0.577	-

QE File No.	Time-out for function test or others (hours)	Issued Date	Reported By	Approved By
<b>DG15FNL012</b>	<b>3459.50</b>	<b>2016/4/16</b>	<b>NaNa.Wang</b>	<b>Tim Yi</b>